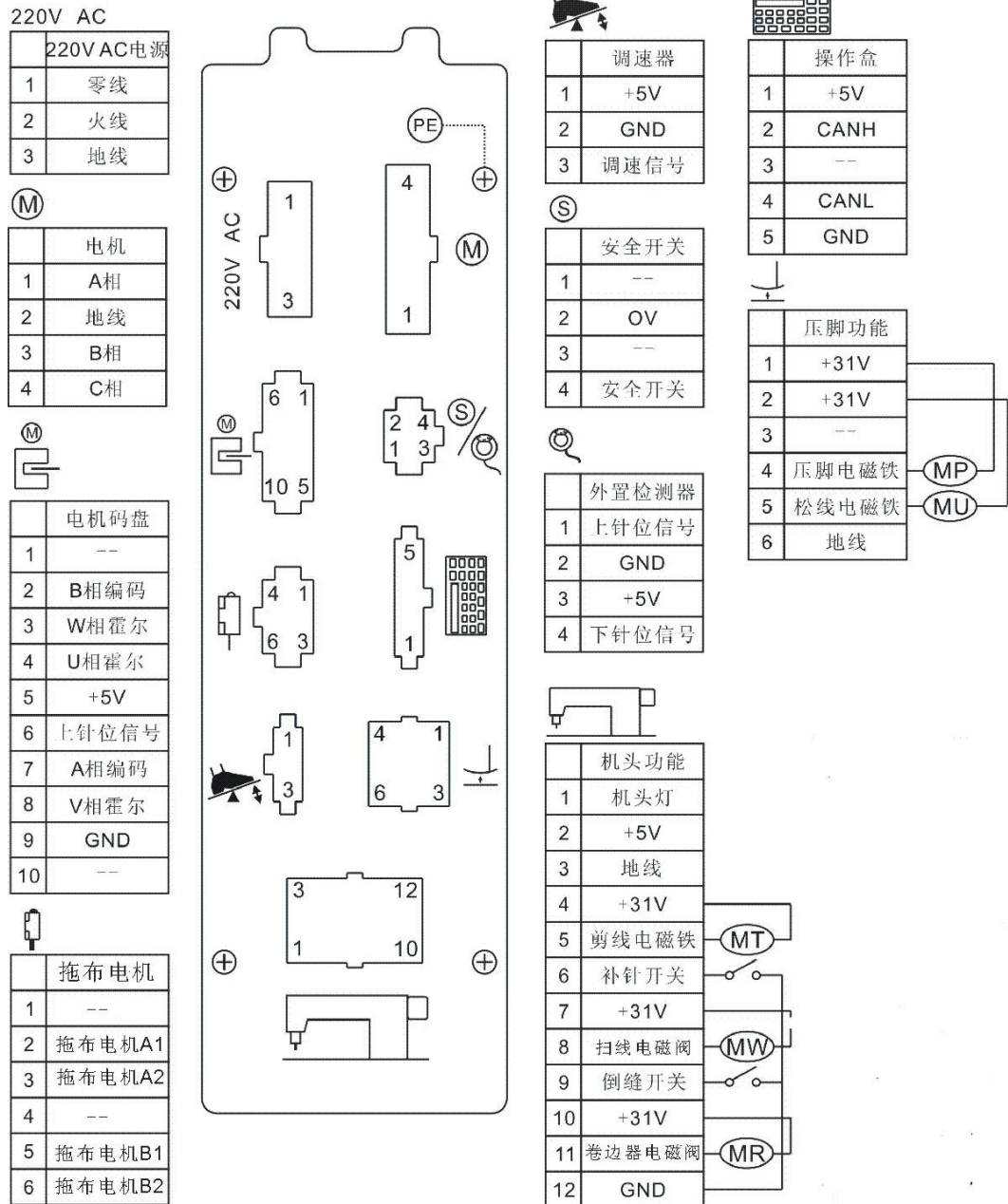


Bottom Hemming Machine control box YSC-8570

instruction

YSC-8570 backboard connector list as follow:

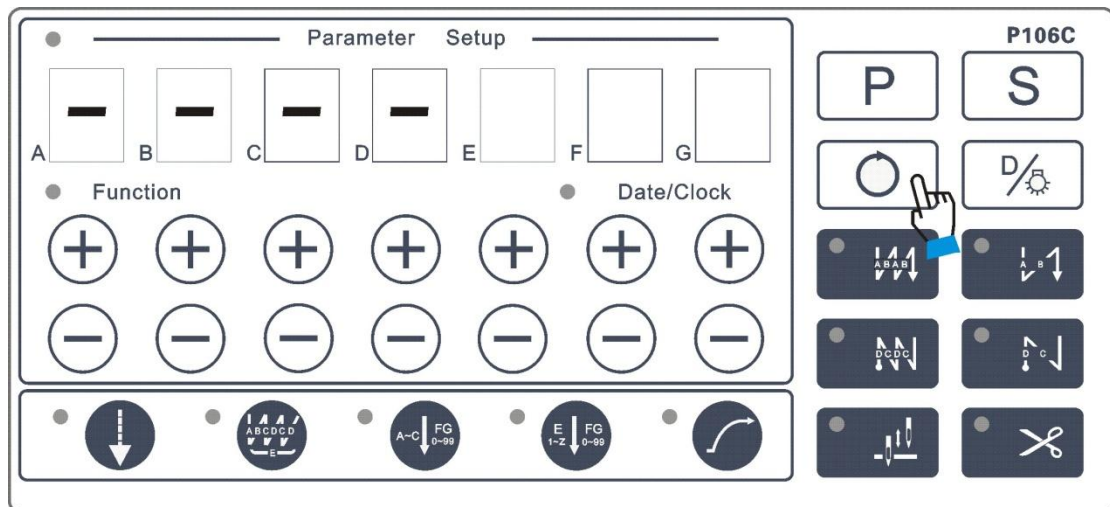


Bottom Hemming Machine control box YSC-8570 instruction

inset

three main kind of parameter control Bottom Hemming Machine: max speed、stitch length、stitch count of open the beader。

After start up will show:



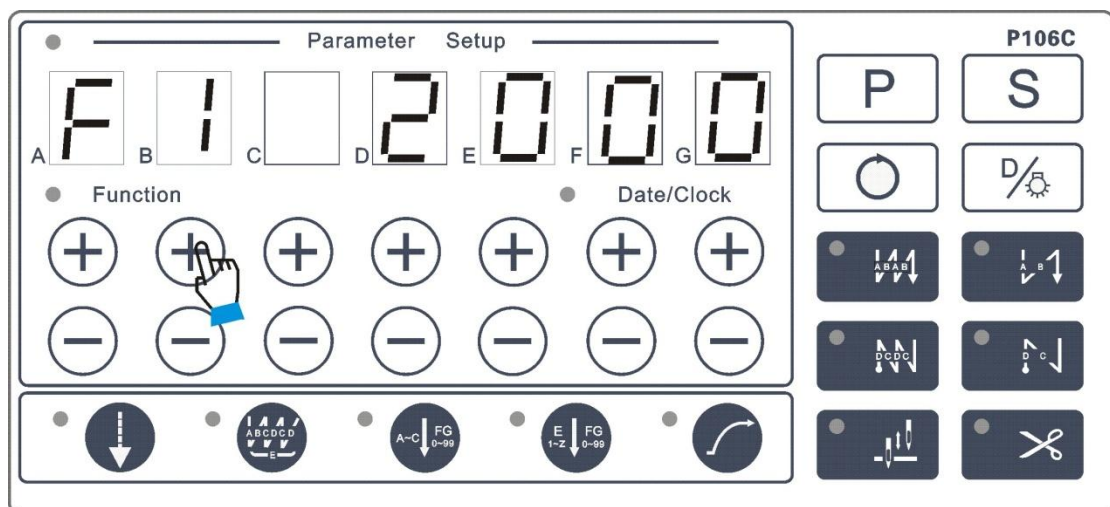
Picture 1

Like picture 1, Press button “O” enter into setting interface

Like picture 2, Press button “B+, B-” enter into other set

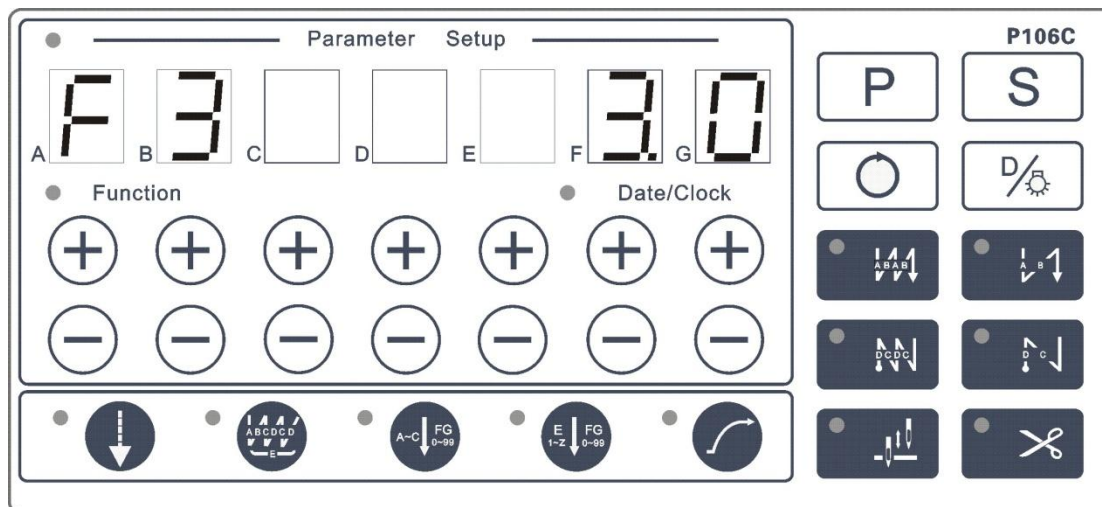
set A、 B、 C、 D Display Field by bottom “D+, D-, E+, E-, F+, F-, G+, G-”

F1 set speed



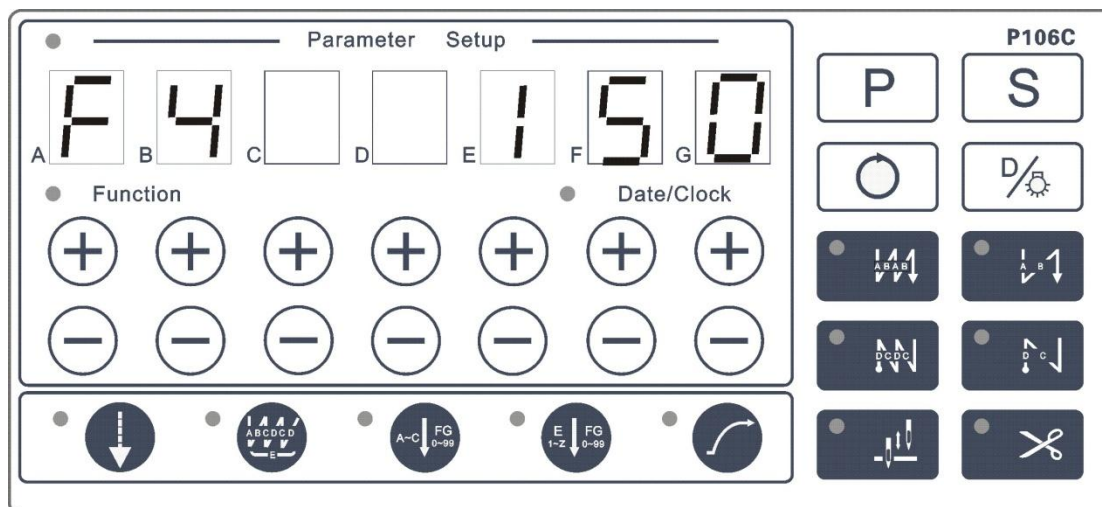
Picture2

F2 trimming time, cannot be set
F3 stitch length, Like picture 3 show



Picture3

F4 After start sewing to automatically open stitch count, like picture 4: Every time after trimming the number to clear, restart sewing, when machine run to the setting stitch count, automatically open stitch count function.



Picture4

On the side, control box provides a parameter can be closed automatic open the beader function。 Press button “P” enter into setting interface, Press button “E+、E-” turn parameter to A, Press button “F+、F-、 or G+、 G-” turn parameter to 10, Press button“D+ or D-”turn Parameter A10 set at “ON or OFF”。The "OFF" is closed automatic open the beader function。